

ZEISS Calypso



Measurement Plan
151313

Date
April 11, 2008

Drawing No.
* drawingno *

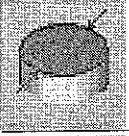
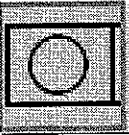
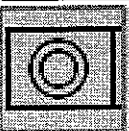
Time
11:18:10 am

Order
* order *

Operator
Master

CMM
C32Bit

Incremental Part Number
2

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Diameter_Sphere1 123.6275	123.6275	123.6000	0.2000	-0.2000	0.0275
 Roundness1 <u>0.0068</u>	0.0068	0.0000	0.0000		0.0068
 Concentricity1 0.3614	0.3614	0.0000	0.0000		0.3614

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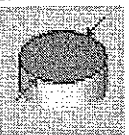
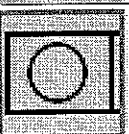
Time
9:34:25 am

Order
* order *

Operator
Master

CMM
C32Bit

Incremental Part Number
1

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Diameter_Sphere1 123.5901	123.5901	123.6000	0.2000	-0.2000	-0.0099
 Roundness1 <u>0.0059</u>	0.0059	0.0000	0.0000		0.0059